

TF4321

Polyurethane Pigmented Undercoat

DESCRIPTION & USES Polyurethane two-component white sealer for use on MDF and whiteboard. This undercoat has high solids delivering very good surface build with excellent hiding power/coverage, good sandability and good vertical spraying characteristics. TF4321 is a fast curing, quick drying primer with good holdout, allowing efficient production schedules. Excellent coverage creates a good base on MDF for polyurethane topcoats.

Recommended Application: For use under topcoats TH4401, TH4501. Furniture, joinery, shopfitting, wardrobe and kitchen and vanity doors/benchtops, commercial interiors.

DRY FILM PROPERTIES

Colour: White
Gloss: N/A

WET PROPERTIES

Solid content: 69% (approx)
Viscosity in drum: 180 seconds Ford Cup 4 @ 20°C (approx)
Shelf life: 12 Months in sealed containers

APPLICATION

Method: Spraying conventional
Mixing Ratio: 2 Parts TF4321 to 1 Part TV4271 hardener
Thinning: THIN4230 or THIN4444 or THIN4000 at 15%-30% of part A (Depending on type of equipment used)
Drying: Sand to re-coat: 4-5 hours at 20°C or 30-40 minutes at 50°C
 Stacking: 5-6 hours at 20°C or 50-70 minutes at 50°C
Pot Life: 3-4 hours
Application weight: 120 - 180 g/m2

NOTES

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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